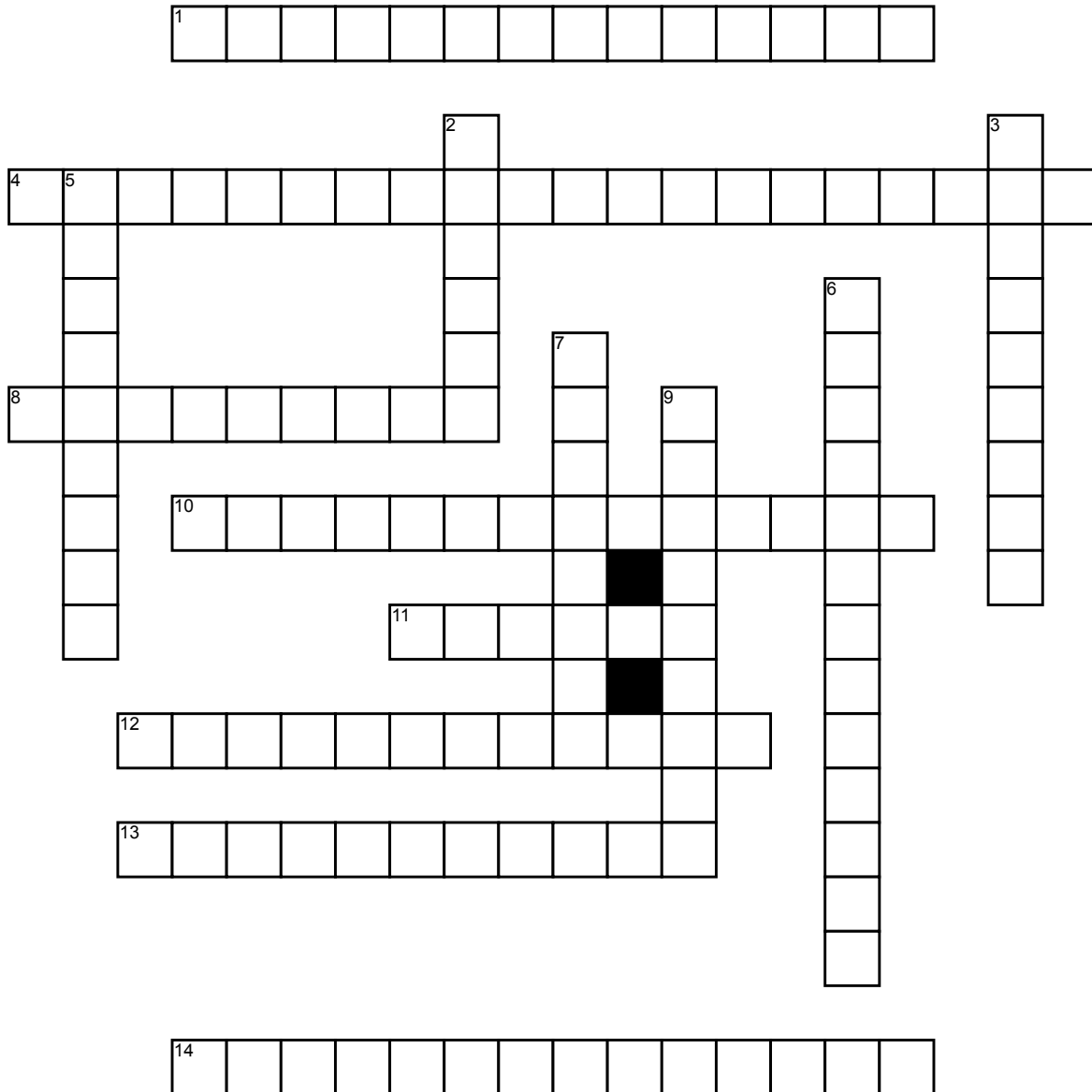


# Chapter 11



**Across**

- 1. great number of the same products
- 4. replace of great hands tools by machine
- 8. road built that charges a toll to use it
- 10. denial of equal rights to a group

- 11. starvation
- 12. movement of big number of people
- 13. early pioneer
- 14. built an improved version of the English machine

**Down**

- 2. waterway dug across land

- 3. removes seeds from cotton fibers
- 5. led slave revolt
- 6. worker and machinery together in one place
- 7. opposed to immigration
- 9. controlled enslaved African Americans