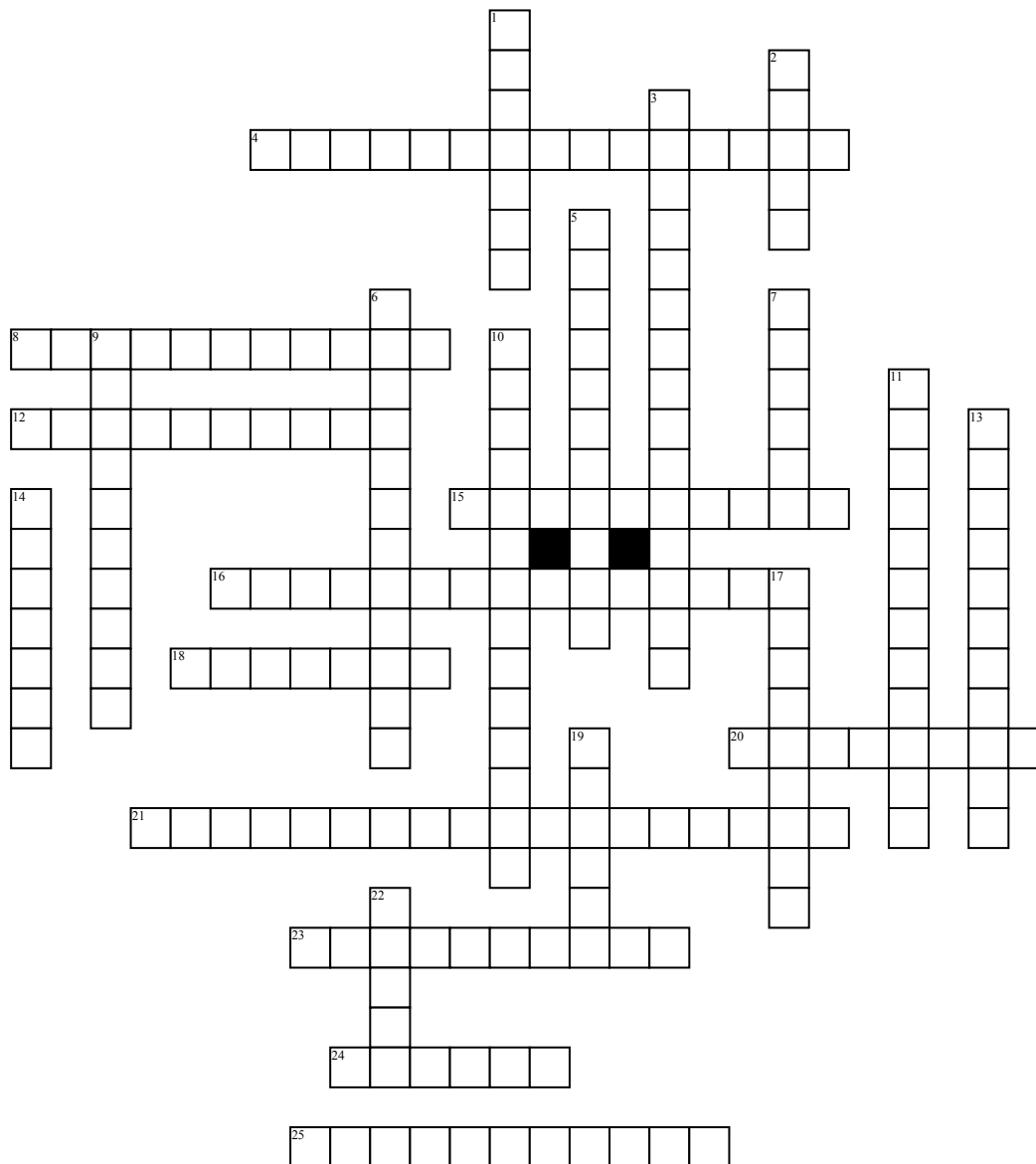


# Chapter 17 Westward Expansion



## Across

4. The action of making a person or thing American in character or nationality  
 8. Made by James Oliver and was equipped to cut the grass roots and withstand rock damage  
 12. Invention that made ranches able to cheaply and easily parcel off their land  
 15. Men and women who had a difficult life on the frontier when they settled in the Midwest  
 16. The first peacetime all-black regiments in the U.S. army  
 18. The culture that the American cowboy adopted many traditions from  
 20. Cities that grew to accomodate the needs of cowboys and the cattle indistry  
 21. The repeated strike of gold for a decade  
 23. Thousands of African Americans who fled the racism of the South

24. Admitted to the Union as a state in 1864  
 25. The most famous western route that the Americans and immigrants used

## Down

1. Farms that survived and hired additional labor and were able to grow profitable  
 2. Hispanic citizens who worked as manual laborers similiar to slaves  
 3. The doctrine or belief that the expansion of the U. S. throughout American continents  
 5. A Sioux chieftain who urged Indians from all tribes to join his men in defense of their lands  
 6. Allowed any head of household, or individual over the age of 21 to recieve a parcel of 160 acres for only a nominal filling fee  
 7. City that became a permanent settlement, as business sought a stable environment to use as a base for their mining ventures  
 9. This was a requirement, but finding water and building adequate systems was too difficult  
 10. Wrote that "It was our Mnsifest Destiny to overspread the continent allotted by Providence for the free developement of our multiplying millions"  
 11. A colored vein that proved to be the first significant silver discovery in the U.S.  
 13. Individual prospectors who sifted gold out of the dirt through "panning"  
 14. Women who were considered equal partners in the success of the homestead  
 17. First houses built by western settlers that were made of mud and sod  
 19. A racial slur directed towards people of any Asian descent  
 22. Mining town that had twenty-nine murders between 1877 and 1883, and only one person was convicted