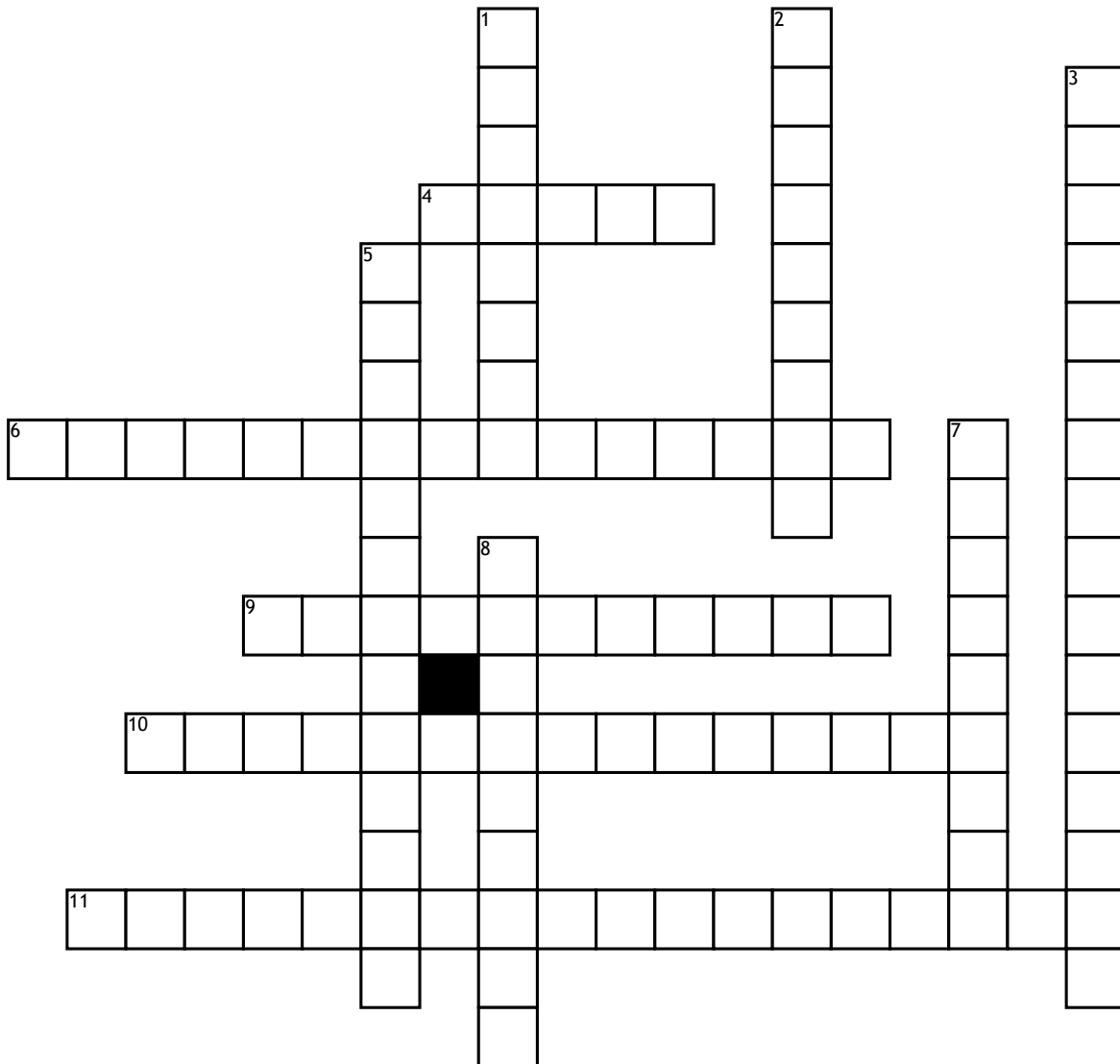


Name: _____

Date: _____

Crossword 2



Across

4. _____ is first considered when selecting an electrode.
6. The amount of tension or pull a weld can withstand.
9. A _____ electrode is most frequently used to weld cast iron.
10. When electrons flow from the work piece to the electrode.
11. Current that reverses its direction 60 times per second.

Down

1. Small groove at the edge of a bead that wasn't filled back in as the base metal melted.
2. Distance from the tip of the bare end of the electrode to the base metal.
3. When electrons flow from the electrode to the work piece.
5. Current that flows in one direction continuously.
7. The proportion of time a motor or welder can run without overheating.
8. A device that produces direct current.