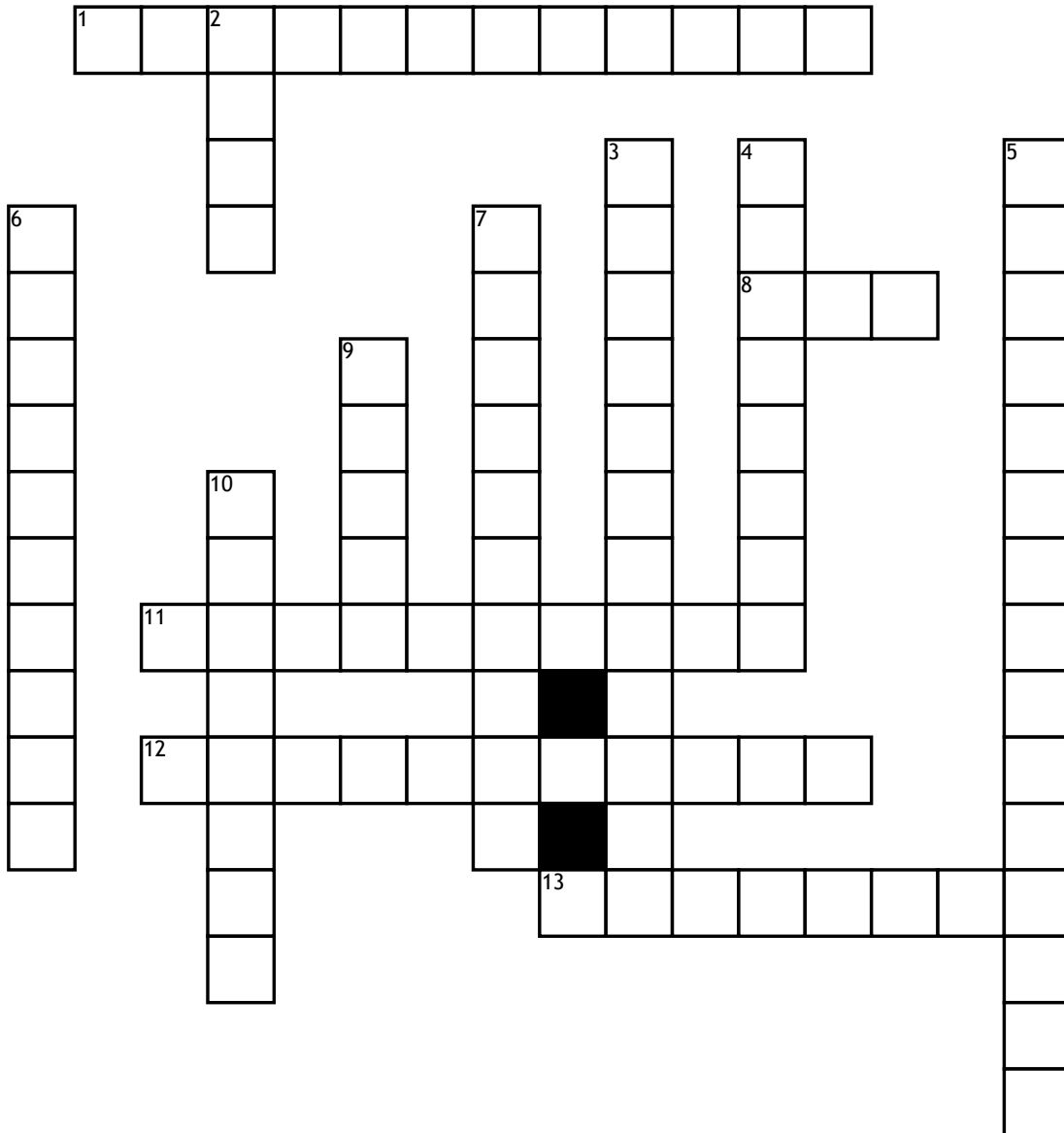


Name: _____

Date: _____

LOTO



Across

1. What procedure can be used when work involves more than 1 authorized employee and multiple isolation devices?
8. The LOTO procedure can be found in SharePoint under what tab?
11. A lockout device is a device that uses positive means to hold an energy-isolating device in a safe position, thereby preventing the _____ of machinery or equipment.
12. Each employee involved in cleaning or _____ must be authorized and must lock out the equipment.

13. LOTO is required when a guard or safety device is removed or _____.

Down

2. Lockout/Tagout is an _____ Standard
3. Failure to follow the LOTO procedure could lead to _____ action.
4. _____ equipment while power is on is one exception to LOTO and a procedure must be in place.
5. What must be in place when equipment is operational?
6. Where is the Temporary Removal of LOTO Form located?

7. _____ employees have completed the initial training and are permitted to lock and tag out equipment.

9. _____ intervention is defined as activities that are routine, repetitive, and integral to production, and performed during product operations.

10. How often are LOTO procedures verified by each department?