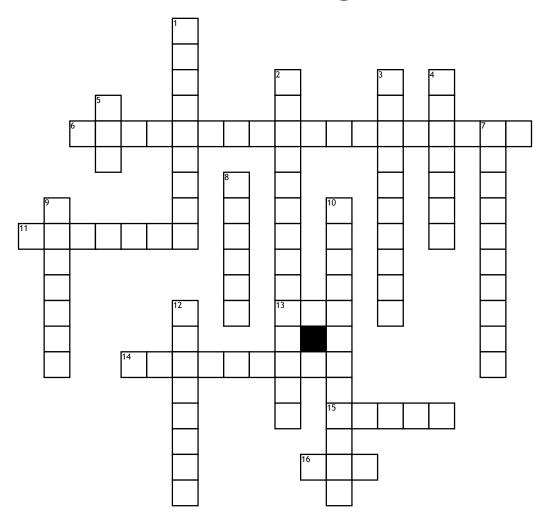
Manufacturing Puzzle



Across

- **6.** Keep fingers 6 inches from moving blades
- **11.** Using localized compressive forces to shape metal
- **13.** Computer Aided Manufacturing The use of software to control machine tools in the manufacturing process
- **14.** Specific, measurable abilities that you would need to qualify for a job Ex. Typing speed, math skills
- **15.** Don't know Services performed by workers for wages
- **16.** Computer Numerical Control Use of computers to control machines

Down

- Don't know Joining pieces of material together Ex. Fastening, Gluing
 Large number of a product made,
- usually on an assembly line.
- **3.** Don't know A process whose limited capacity reduces the capacity of the whole manufacturing process
- **4.** Metal containing iron. Magnetic. Ex. Steel
- **5.** Computer Aided Design Software used to create technical drawings
- 7. Manufacturing a material in multiple layers, so that the composite material achieves improved strength

- **8.** A financial gain, or the difference between the amount earned and the amount spent in producing something
- **9.** A metal forming process in which metal stock is passed through one or more pairs of rolls to reduce the thickness and to make the thickness uniform
- **10.** A series of workers and machines in a factory by which a succession of identical items is progressively assembled.
- **12.** Objects made from clay (or other natural raw materials) hardened by heat. Classified as inorganic and nonmetallic. Ex. tile, brick, glass

Word Bank

bottleneck assembly line labor profit CAM mass production laminating cnc forging ceramics cad rolling hard skill combining margin of safety rule ferrous