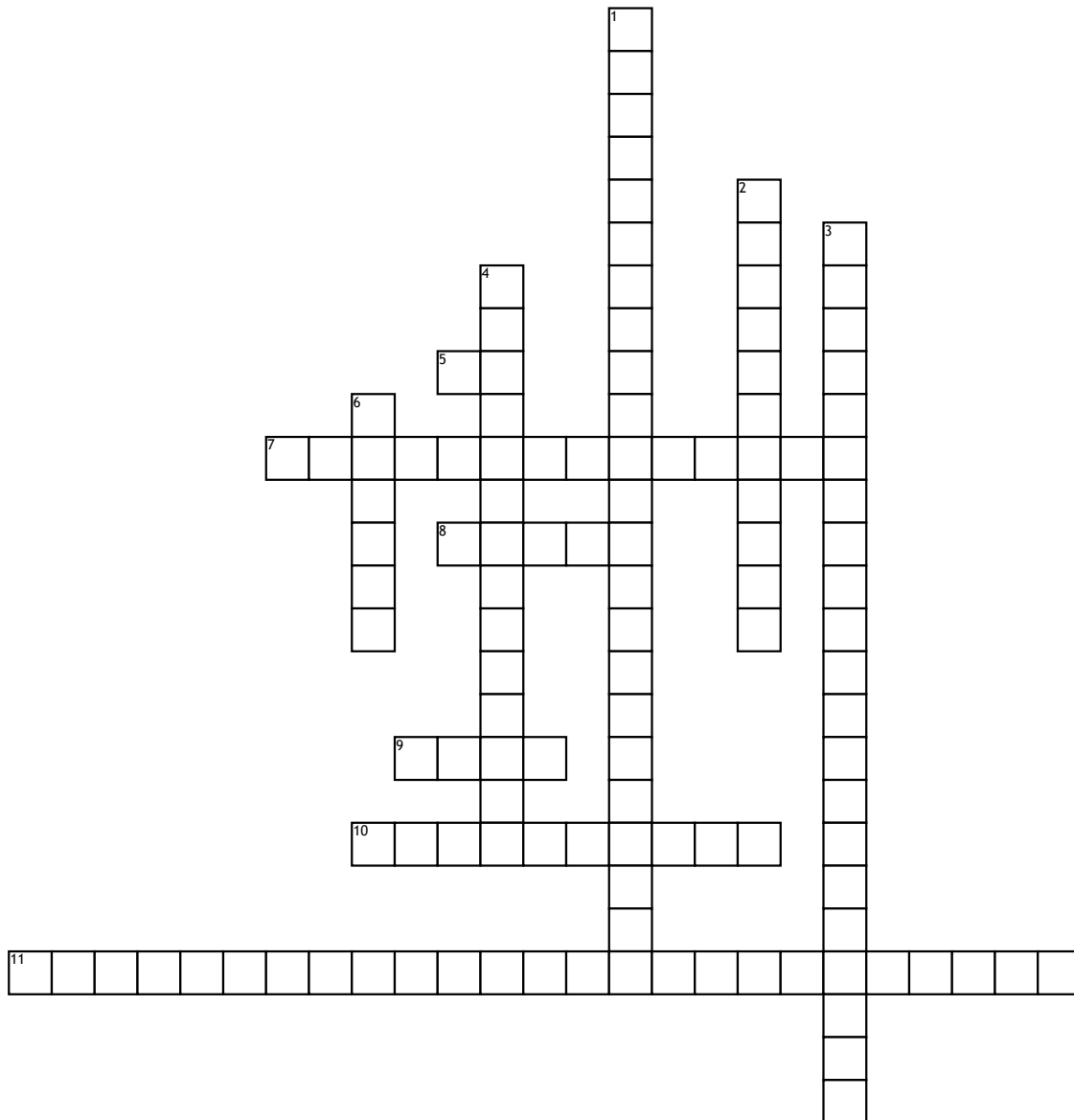


Name: \_\_\_\_\_

Date: \_\_\_\_\_

# OpEx Day



## Across

5. The Foundation of Visual Management
7. PCDA
8. Means to go and see.
9. House of\_\_\_\_\_.
10. Servant\_\_\_\_\_.
11. What does MDI Mean?

## Down

1. BOS
2. Operators need to have 85% \_\_\_\_\_ of their takt time.
3. What does OPEX stand for?
4. Takt Time is Based on \_\_\_\_\_.
6. Missed Takt should be on this Chart