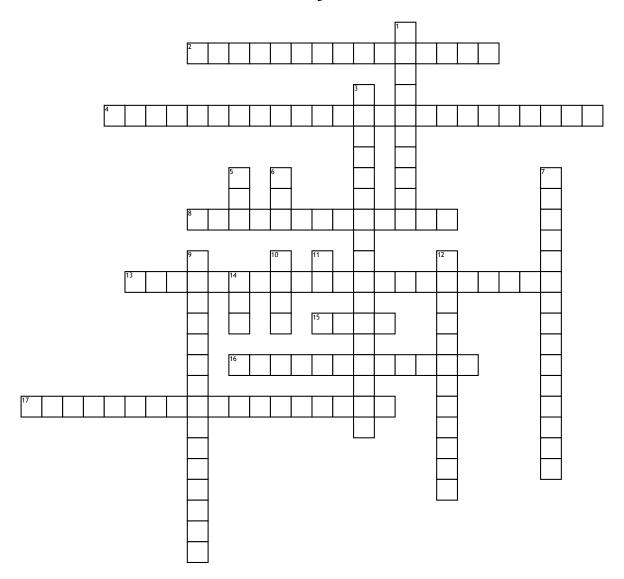
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Plant Fun Activity Sheet 12/2018



Across

- **2.** A lean production method used to reduce changeover time in a manufacturing environment.
- **4.** An improvement system that utilizes employee engagement and empowerment, by allowing then to have a voice in the workplace design and share their ideas with teammates and leaders.
- **8.** Provides immediate indication of performance and flow of the operation and its abnormalities.
- 13. A strategy wherein machine adjustments and minor maintenance is performed by operators who are deeemed to have unique knowledge about the equipment.
- **15.** The physical restraint of all hazardous energy sources that supply power to a piece of equipment, machinery or system.
- **16.** A way to clarify the process, document best practice, ensure operator consistency and provide a baseline for improvement.
- 17. a workplace approach resulting in the right conditions for all members of an organization to give of their best each day, committed to their organization's goals and values, motivated to contribute to organizational success, with an enhanced sense of their own well-being.

<u>Down</u>

1. Any communication or activity between co-workers. Based upon the belief that peers should hold each other accountable.

- **3.** Intiative focused on elimination of all waste in manufacturing process.
- **5.** Henkel Production System
- **6.** Term used to identify a root cause analysis to drill down to true root cause to a problem.
- 7. A type of work instruction that lists the work in the form of individual elements.
- **9.** Organizational and prioritization tool for maintenance work to be done.
- **10.** Improving the work is the _____
- **11.** A visually oriented method to organize and manage workplaces and the working environment.
- **12.** A methodology used to reduce product and process variability through machine set-up.
- 14. Overall Equipment Effectiveness.